



One Harvest

Addition and relocation of production lines

Harvest FreshCuts is the salad, vegetable, prepared deli salad and fresh chilled meal processing business within the One Harvest family. Wiley has fostered an enduring and successful relationship with One Harvest and has continued to support the company through its growth and national expansion projects for over 20 years. To meet increasing demand, One Harvest identified the need to expand its production.

-  Wacol, Queensland
-  Advisory services, design, value engineering and construction

Project scope

Wiley was approached by Harvest to design and construct an expansion of this facility. The expansion would incorporate the addition of a new production line and relocation of two existing production lines, allowing for raw materials and finished goods storage.

Project challenges included:

- Working with a foreign equipment supplier to meet Australian Standards for electrical, safety guarding and general access
- Extremely short shelf life of product, limiting extensive shutdowns in which works could be completed
- Managing construction and complex equipment installation, while maintaining the client's operations. Working around the clock achieved the required results, with minimum shutdown periods – including moving an entire wall in 48 hours.
- Commissioning of new equipment

Wiley's integrated delivery provided One Harvest with an effective and efficient expansion solution to help them achieve their desired growth:

- Designing for integration of new and existing processes within the completely refrigerated processing space, temperature controlled at around 4°C with a humidity range from low to high.
- Working with One Harvest during initial meetings with overseas equipment suppliers and providing valuable insight into the coordination of the process design, management and implementation of this equipment.
- Staging to meet timeframes of equipment arriving from overseas suppliers
- Providing guidance on services upgrades and maintenance of production rates

Business value to client

Wiley began their relationship with Harvest FreshCuts over a decade earlier, when they were contracted to design and construct a 2,800m² facility.

Our specialist knowledge in process design and management, aligned with our holistic approach to master planning and project management, has given the client the potential for continuous future expansion—a facility that will grow with the business.



Complex services



Long relationship



Value engineering



Live environment

